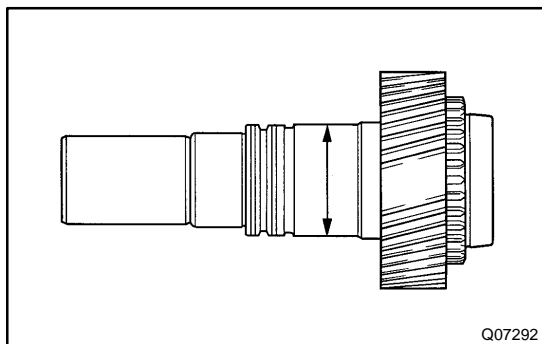


INSPECTION

1. REMOVE 2 OIL SEAL RINGS

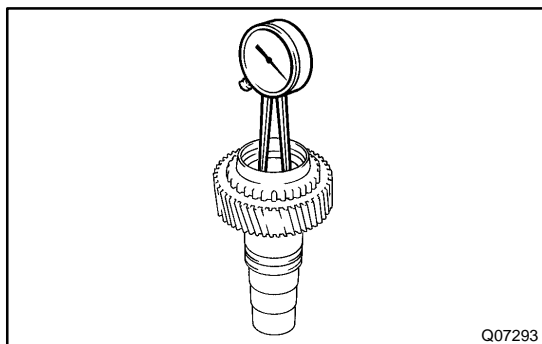


2. INSPECT INPUT SHAFT

- (a) Using a micrometer, measure the outer diameter of the input shaft journal surface.

Minimum diameter: 47.59 mm (1.8736 in.)

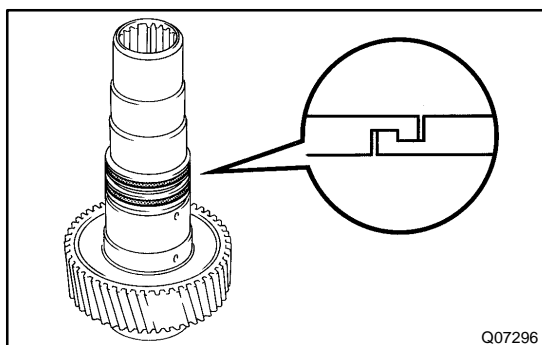
If the outer diameter is less than the minimum, replace the input shaft.



- (b) Using a dial indicator, measure the inside diameter of the input shaft bushing.

Maximum diameter: 39.14 mm (1.5409 in.)

If the inside diameter exceeds the maximum, replace the input shaft.



3. INSTALL 2 OIL SEAL RINGS

HINT:

- Apply gear oil to the oil seal ring.
- Hang securely to eliminate clearance.